

**AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES  
MADE, AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS**

1.-24. (Canceled)

25. (New) An electric machine comprising:

    a rotor,  
    a stator having at least one winding system constructed of a plurality of coils, each coil having wiring strands with ends, and  
    at least one circuit support disposed on an end face of the stator,  
    wherein the ends of the wiring strands are fixed by the at least one circuit support so as to interconnect the plurality of coils in a predetermined wiring pattern.

26. (New) The electric machine of claim 25, wherein the stator comprises a plurality of teeth and the winding system comprises toothed coils, and wherein each of the toothed coils surrounds a corresponding tooth of the stator.

27. (New) The electric machine of claim 26, further comprising a support positioned on a corresponding tooth, with each of the toothed coils being arranged on a corresponding support.

28. (New) The electric machine of claim 25, wherein the stator comprises a sheet metal laminate, and wherein the at least one circuit support is positioned on at least several of the supports or on at least several toothed coils or on a sheet metal laminate of the stator.

29. (New) The electric machine of claim 25, wherein the at least one circuit support further includes functional elements for attaching, contacting, and routing wires of current-carrying elements.

30. (New) The electric machine of claim 25, wherein the circuit support is formed as a single piece.
31. (New) The electric machine of claim 29, wherein the circuit support is formed of several pieces adapted for insertion of the functional elements.
32. (New) The electric machine of claim 25, wherein the circuit support provides interconnectability in one or several wiring planes.
33. (New) The electric machine of claim 25, wherein the circuit support comprises one or more temperature sensors.
34. (New) The electric machine of claim 25, wherein the circuit support is produced as an injection molded plastic part.
35. (New) The electric machine of claim 25, wherein the circuit support is produced in MID (Molded Interconnected Device) technology or lead-frame technology.
36. (New) The electric machine of claim 25, wherein the circuit support is formed as a printed circuit board with conductor tracks or as a support element with channels.
37. (New) The electric machine of claim 36, and further comprising webs arranged between the conductor tracks of the printed circuit board or the channels for separating electrical potentials.
38. (New) The electric machine of claim 25, wherein the circuit support includes a cover.

39. (New) The electric machine of claim 38, wherein the cover includes means for separating electrical potentials and means for attaching the winding strands.
40. (New) The electric machine of claim 38, wherein the cover includes a strain relief for power supply lines.
41. (New) The electric machine of claim 36, wherein the channels of the circuit support are configured to accommodate different predetermined wiring patterns.
42. (New) The electric machine of claim 27, wherein the support of the toothed coils includes at least one contact support for contacting the ends of the winding strands.
43. (New) The electric machine of claim 42, wherein the at least one contact support is attached to the support of the toothed coils.
44. (New) A method for producing an electric machine with a stator and a rotor, comprising the steps of:
- providing a stamped lamination for at least one of the stator and the rotor,
  - inserting a winding system constructed of a plurality of toothed coils into slots in the lamination of the stator or rotor,
  - contacting end portions of winding strands of the coils, and
  - providing circuit supports to interconnect the end portions of winding strands.
45. (New) The method of claim 44, wherein each of the toothed coils is wound onto a corresponding support before being inserted into the slots.

46. (New) The method of claim 45, further comprising the step of contacting the end portions of the winding strands with a contact support which is attached to a corresponding support.
47. (New) The method of claim 46, wherein the contact support includes contact terminals for interconnecting the toothed coil via the circuit support.
48. (New) The method of claim 44, wherein the inserting step comprises the step of placing the toothed coils in the slots from the side of the stator bore or, when using a split stator, radially from the outside.